

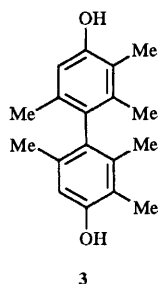
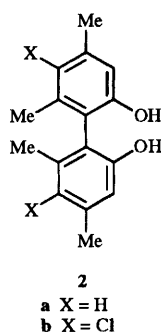
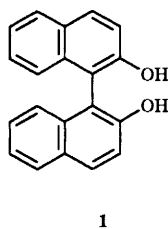
New preparative method for optically active 2,2'- and 4,4'-dihydroxybiphenyl derivatives. A new chiral host compound 4,4'-dihydroxy-2,2',3,3',6,6'-hexamethylbiphenyl

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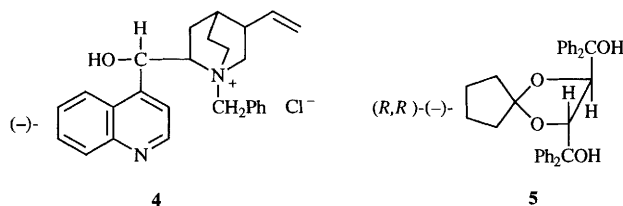
The title 2,2'- and 4,4'-dihydroxybiphenyl derivatives were efficiently resolved by complexation with an optically active host compound. Other kinds of guest compound were also complexed by the host compounds.

Optically active 2,2'-dihydroxy-1,1'-binaphthyl **1** is important not only as a key compound to prepare chiral catalysts for asymmetric synthesis¹ but also as a chiral shift reagent² and a chiral host compound for optical resolution of various guest compounds.³ Similar, axially-chiral 2,2'-dihydroxybiphenyl derivatives are also expected to behave in a similar fashion to **1**. To our knowledge, two methods for the preparation of optically active 2,2'-dihydroxybiphenyl are known. (–)-3,3',5,5'-Tetrachloro-2,2'-dihydroxy-4,4',6,6'-tetramethylbiphenyl **2b** has been prepared by resolution *via* salt formation with (1*R*,2*R*)-pseudoephedrine.⁴ Although titanium salts of (–)-**2b** have been synthesized,⁴ their use in asymmetric synthesis has not been reported and fully substituted biphenyl derivatives like **2b** may have disadvantages as chiral catalysts in asymmetric synthesis. Preparation of less substituted optically active 2,2'-dihydroxybiphenyl derivatives through acetal formation with menthone has also been reported.⁵ However, this synthesis is rather complicated and consists of many steps.



We have found that 2,2'-dihydroxy-4,4',6,6'-tetramethylbiphenyl **2a** can easily be resolved by inclusion complexation with *N*-benzylcinchonidium chloride **4**. We also found that the 4,4'-dihydroxybiphenyl derivative can also be resolved by a similar inclusion complexation method. For example, 4,4'-dihydroxy-2,2',3,3',6,6'-hexamethylbiphenyl **3** was easily resolved by complexation with (*R,R*)-(–)-*trans*-2,3-bis(hydroxy

diphenylmethyl)-1,4-dioxaspiro[4.4]nonane **5**. This is the first example of the preparation of an optically active 4,4'-dihydroxybiphenyl derivative.



When a solution of *rac*-**2a**⁶ (2 g, 8.26 mmol) and **4** (1.74 g, 4.13 mmol) in EtOH (10 cm³) was kept at room temperature for 12 h, a 1:1 inclusion complex of (+)-**2a** and **4** was formed. Two recrystallizations of the complex from EtOH gave the pure complex (1.1 g, mp 138–140 °C), which upon mixing with AcOEt (20 cm³)–water (20 cm³) decomposed into the components. From the AcOEt solution, (+)-**2a** of >99.9% ee was obtained as colourless needles {0.53 g, 53%, mp 187–189 °C, [α]_D +59.5 (*c* 0.22, MeOH)†}. The optical purity was determined by HPLC using a column which contained Chiralcel OJ‡ as a chiral solid phase. From the aqueous solution, **4** was recovered. Treatment with AcOEt–water of the crude inclusion complex initially formed by the recrystallization of *rac*-**2a** and **4** from EtOH gave (+)-**2a** with 88% ee in 87% yield. This simple resolution method would be available to various derivatives of 2,2'-dihydroxybiphenyl.

Previously, we have reported that *rac*-**1** is easily resolved by inclusion complexation with **4** since **4** includes (+)-**1** selectively and forms a 1:1 inclusion complex.⁷ X-Ray structure analysis of the complex showed that a hydrogen bond between Cl[–] of **4** and the OH group of the (+)-**1** is formed.⁸ On formation of the 1:1 inclusion complex, two sharp absorptions in the IR spectrum attributed to ν(OH) of (+)-**1** at 3510 and 3430 cm^{–1} (in Nujol mull) were shifted to a broad hydrogen bonded OH absorption at 3180 cm^{–1}.^{7,8} Since two sharp absorptions attributed to ν(OH) of **2a** at 3450 and 3400 cm^{–1} were also shifted to a broad hydrogen bonded OH absorption at 3180 cm^{–1} on complexation with **4**, a similar hydrogen bond between Cl[–] of **4** and the OH group of **2a** is probably formed in the complex.

When a solution of *rac*-**3** (5 g, 18.5 mmol) and **5**⁹ (4.56 g, 9.27 mmol) in dibutyl ether (20 cm³)–hexane (10 cm³) was kept at room temperature for 12 h, a 1:1 inclusion complex of (+)-**3** and **5** was obtained (3.9 g), which upon recrystallization from dibutyl ether–hexane (2:1) gave the pure complex (2.43 g, 34%, mp 135–137 °C). The pure complex was dissolved in aqueous NaOH (10%). From the aqueous NaOH solution, (+)-**3** of >99.9% ee was obtained by acidification with dilute HCl

† [α]_D Values are given in units of 10^{–1} deg cm² g^{–1}.

‡ Available from Daicel Chemical Industries, Ltd., Himeji, Japan.

Table 1 Melting point and $\nu(\text{OH})$ absorption of the 1:1 inclusion complexes of (+)-**3** and guest compounds

Guest compound	Mp ($T/^{\circ}\text{C}$)	$\nu(\text{OH})/\text{cm}^{-1}$ (in Nujol mull)
MeOH	180–182	3420, 3220, 3150
EtOH	174–176	3430, 3270, 3150
Cyclopentanone	97–103	3500, 3400
THF	nc ^a	3350, 3150
Dioxane	nc ^a	3330, 3200
CCl ₄	178–179	3270
DMF	113–115	3220
DMSO	115–117	3270
Pyridine	182–184	3220
Benzene	nc ^a	3320

^a Did not show clear melting point.

followed by recrystallization as colourless prisms (0.76 g, 30%, mp 167–168 $^{\circ}\text{C}$, $[\alpha]_{\text{D}} +1.5$ (c 0.34, MeOH)). The optical purity of the (+)-**3** was determined by HPLC using a column containing Chiralpak As \ddagger as a chiral solid phase. Compound **5** which was insoluble in aqueous NaOH, was recovered unchanged in quantitative yield by extraction with ether. The 1:1 complex of (+)-**3** and **5** was also decomposed to the components on treatment with dioxane. Recrystallization of the pure complex from dioxane (10 cm^3)–hexane (50 cm^3) gave a mixture of two kinds of crystals, relatively large colourless prisms of a 1:1 dioxane complex of (+)-**3** and relatively small colourless prisms of a 1:1 dioxane complex of **5**. These two complex crystals of (+)-**3** and **5** with dioxane were separated mechanically, and evaporation of the dioxane by heating under reduced pressure gave pure (+)-**3** and **5**, respectively.

In the IR spectra of the components, (+)-**3** shows a broad $\nu(\text{OH})$ at 3280 cm^{-1} and **5** shows two sharp $\nu(\text{OH})$ at 3590 and 3400 cm^{-1} ; however, their 1:1 inclusion complex shows two hydrogen bonded $\nu(\text{OH})$ at 3320 and 3270 cm^{-1} . The result clearly shows that the inclusion complex is constructed by the formation of hydrogen bonds.

Although **1**,³ **4**,^{7,8} and **5**⁹ include various kinds of guest compounds and form inclusion complex crystals, (+)-**2a** did not show any inclusion ability for the guest compounds tested. However, (+)-**3** showed a very high inclusion ability for a large variety of guest compounds. For example, all the typical guest compounds shown in Table 1 were included with (+)-**3** and formed 1:1 inclusion complexes which show clear melting points in most cases. On formation of the inclusion complexes, the $\nu(\text{OH})$ of (+)-**3** at 3280 cm^{-1} in Nujol mull shifted to lower or higher frequencies as indicated in Table 1.

Furthermore, (+)-**3** showed a very efficient chiral-recognition ability for the chiral guest compounds. Using this chiral recognition ability, racemic guest compounds were easily resolved through complexation with (+)-**3**. For example, when a solution of (+)-**3** (0.5 g, 1.85 mmol) and *rac*-methyl phenyl sulfoxide **6** (0.52 g, 3.7 mmol) in toluene (5 cm^3) was kept at room temperature for 3 h, a 1:1 inclusion complex of (+)-**3** and (+)-**6** was obtained as colourless prisms (0.49 g), which upon heating under reduced pressure gave (+)-**6** of 86% ee upon distillation. One recrystallization of the crude 1:1 inclusion complex of (+)-**3** and (+)-**6** of 86% ee (0.49 g) from toluene gave the pure complex as crystals (0.39 g, 51%), mp 140–142 $^{\circ}\text{C}$, which upon heating under reduced pressure gave (+)-**6** of >99.9% ee {0.12 g, 46%, $[\alpha]_{\text{D}} +134$ (c 0.15, MeOH)} upon

distillation. The optical purity of (+)-**6** was determined by HPLC using a column containing Chiralcel OD \ddagger as the chiral solid phase.

Although optically active **6** is an important synthon for various chiral compounds,¹⁰ no efficient synthesis of optically active **6** in bulk is known, except one recently reported resolution method.¹¹ The efficient resolution of *rac*-**6** by complexation with the simple host compound (+)-**3** is therefore useful.

Experimental

Preparation of *rac*-**3**

A mixture of powdered 2,3,5-trimethylphenol (50 g, 0.37 mol) and $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (198.3 g, 0.73 mol) was irradiated by ultrasound (28 KHz) at room temperature for 30 h according to the reported procedure of phenol coupling in the solid state.¹² The reaction mixture was added to dilute HCl and extracted with toluene. The crude product obtained from the toluene solution was chromatographed on silica gel using hexane–AcOEt (8:2) as an eluent to give, after recrystallization from toluene, *rac*-**3** (7.3 g, 15% yield, mp 174–176 $^{\circ}\text{C}$).

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